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[Simplify3D 4.2.1 \[Multi\] Crack](#)

The screenshot displays the Simplify3D software interface. On the left, a G-code script is visible, starting with line 197: `M83` and ending with line 231: `G1 X-16.357 Y-7.528 E0.0065`. The right side of the interface shows the 'General Settings' panel with 'Infill Percentage' set to 20%. Below this are tabs for 'Extruder', 'Layer', 'Additions', 'Infill', 'Support', 'Temperature', 'Cooling', 'G-Code', 'Scripts', and 'Speed'. The 'Scripts' tab is active, showing 'Starting Script' with a list of G-code commands for heating, temperature stabilization, and nozzle positioning. The 'Post Processing' section shows 'Export file format' set to 'Binary X3G File (.x3g)' and 'Additional terminal commands for post processing' containing: `(REPLACE "M106 S0" "M107")`, `(PREPEND "M503 S0.1 P400 R45")`, and `(TOOLREPLACE "E" "A")`. Buttons for 'Hide Advanced' and 'Select Models' are at the bottom.

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